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## FIG. 1 (PRIOR ART)

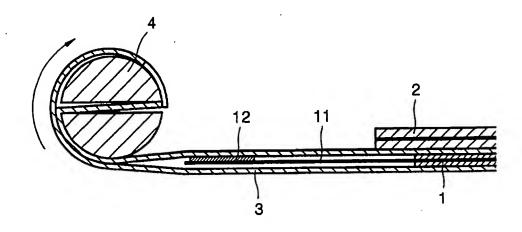
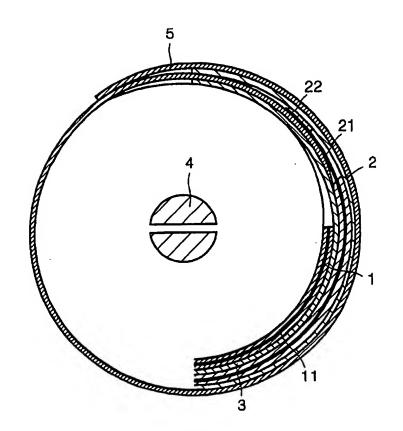


FIG. 2 (PRIOR ART)



AND LITHIUM SECONDARY BATTERY COMPRISING THE SAME INVENTORS: Chang-Seob Kim et al.

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FIG. 3

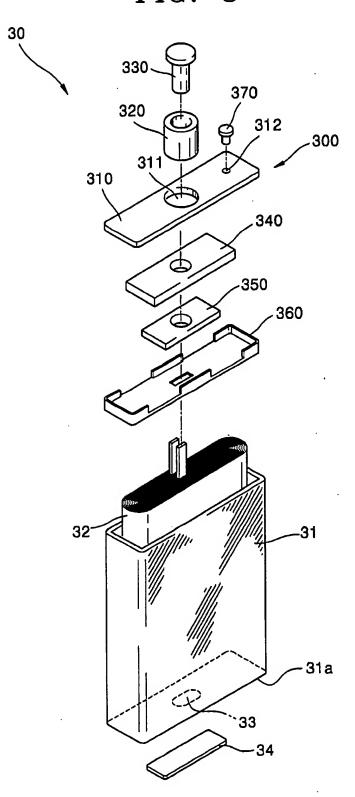


FIG. 4

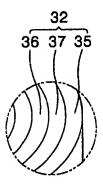
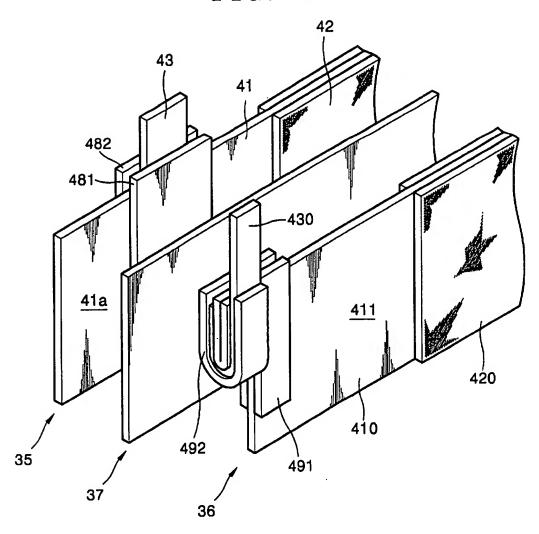


FIG. 5



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FIG. 6A

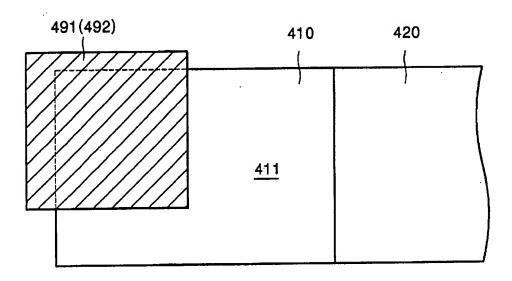
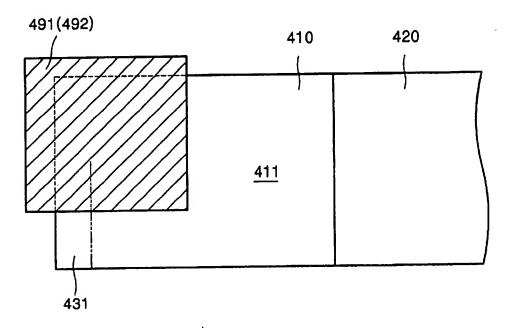


FIG. 6B



TITLE: JELLY-ROLL TYPE BATTERY UNIT AND WINDING METHOD THEREOF AND LITHIUM SECONDARY BATTERY COMPRISING THE SAME INVENTORS: Chang-Seob Kim et al.

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FIG. 6C

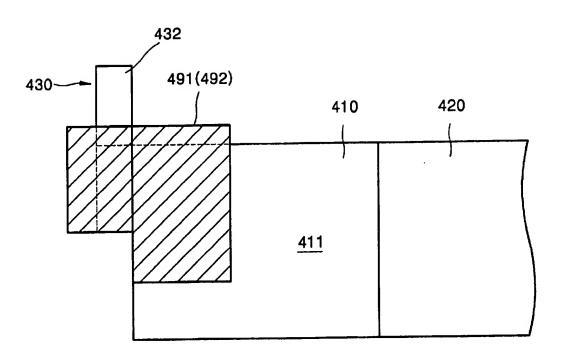
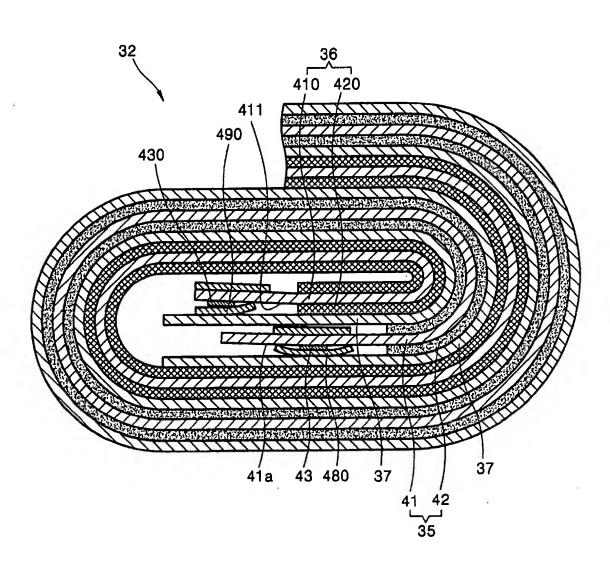


FIG. 7



AND LITHIUM SECONDARY BATTERY COMPRISING THE SAME INVENTORS: Chang-Seob Kim et al.

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FIG. 8

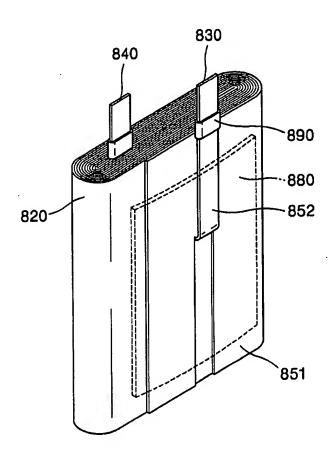


FIG. 9

